



JointCheck

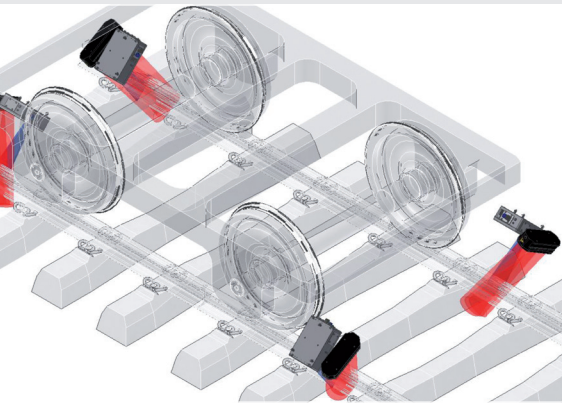
To ensure that the inspection of the connections becomes quicker, safer and more reliable.

JointCheck enables the automatic detection of the following types of faults:

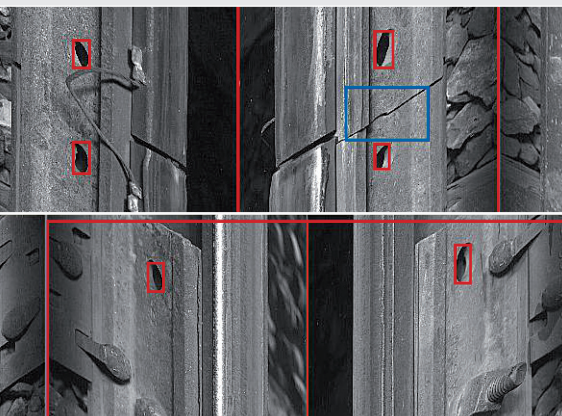
- Missing joints / fishplates
- Crack detection on fishplates
- Missing bolts
- Missing nuts

Typical resolution:

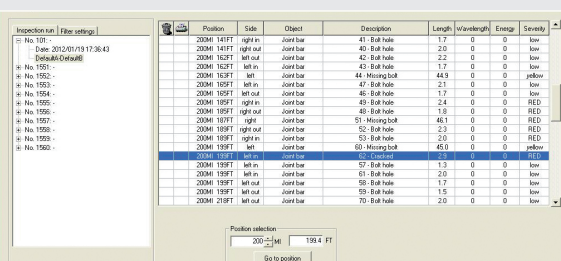
- 1 mm along the track
- 0.09 mm along the scanned camera line



JointCheck System



broken fishplate / joint bar;
 missing bolts



Inspection run	Filter settings	Position	Side	Object	Description	Length	W/ordlength	Energy	Severity
No. 101		200M 141FF	right in	Joint bar	41 - Bolt hole	1.7	0	0	low
Date: 2012/01/19 17:36:43		200M 141FF	right out	Joint bar	40 - Bolt hole	2.0	0	0	low
Database Details		200M 142FF	left out	Joint bar	42 - Bolt hole	2.2	0	0	low
No. 1551		200M 142FF	left in	Joint bar	43 - Bolt hole	1.7	0	0	low
No. 1552		200M 142FF	left	Joint bar	44 - Missing bolt	44.6	0	0	yellow
No. 1553		200M 142FF	left in	Joint bar	47 - Bolt hole	2.1	0	0	low
No. 1554		200M 142FF	left out	Joint bar	46 - Bolt hole	1.7	0	0	low
No. 1555		200M 142FF	right in	Joint bar	45 - Bolt hole	2.4	0	0	RED
No. 1556		200M 142FF	right out	Joint bar	48 - Bolt hole	1.9	0	0	RED
No. 1557		200M 142FF	right	Joint bar	51 - Missing bolt	46.1	0	0	RED
No. 1558		200M 142FF	right out	Joint bar	52 - Bolt hole	2.3	0	0	RED
No. 1559		200M 142FF	right in	Joint bar	53 - Bolt hole	2.0	0	0	RED
No. 1560		200M 142FF	left	Joint bar	50 - Missing bolt	45.0	0	0	yellow
Position selection: 200 - left 1084 FT									
Go to position									

EventManager Evaluation mode

JointCheck is an automatic inspection system which inspects safety splice-bars of rail connections at high speeds of more than 100 km/h. Safety-relevant errors such as missing bolts or crack formations are inspected and entered in a track state protocol as a result so that an objective status of the inspected track is provided to the user with a high quality and safety in the shortest period of time. With the help of state of the art image processing technologies, JointCheck ensures that the inspection of the connections becomes quicker, safer and more reliable.

Recording

The picture recording system is integrated in device modules suitable for railway vehicles, which are installed in a carrier frame on the bogie frame of the carrier vehicle.

The camera systems arranged at both sides of the rail consist of monochrome digital line scan cameras and a highly coated lens with a fixed focal length.

The photograph is taken controlled along the optical path length by means of an incremental position encoder linked to the wheels and is independent of the speed. The fault pattern assignment to the current rail position is controlled by means of a central chainage system.

The inspection area is illuminated by powerful headlights. The illumination of the entire inspection area is arranged as a reflected-light illuminator for forming optimal contrast in dry and wet weather conditions.

Evaluation / Documentation

The resulting pictures are evaluated online by means of ultra-modern image processing algorithms. The fault patterns are classified automatically and the results are provided in a fault protocol immediately after inspecting the rails, archived in a database or forwarded to superordinated systems.

Résumé

The system includes the following features:

- Scalable speed of up to 130 km/h
- High detection performance
- Low incorrect detection rate
- Easy operation; intuitively controllable user interface
- Modular concept
- Low maintenance costs
- Proven suitability for railway vehicles
- Easy integration thanks to small space requirements both under and in the vehicle
- Open system; easy adaption to country-specific database systems or central data acquisition on the vehicles